



OEM E-COAT TECHNICAL DATA SHEET

OEM E-Coats are designed to match factory e-coat colors in engine compartments, support rails, inner body panels and trunks.

FEATURES

3 Colors (olive green, light green and black)

Matches factory colors

Compatible with most automotive refinish coatings

SUITABLE SUBSTRATES

Steel

Aluminum

Cured painted prepared surfaces

Primed substrates

PROPERTIES

MIR <1.5

Recommended Coats: 2-3

SURFACE PREPARATION

1. Clean surface area thoroughly with Kardol Kar Prep
2. Sand surface with 320-400 grit sandpaper
3. Blow off and re-clean
4. Allow to dry

*For aluminum, prepare per directions above and coat IMMEDIATELY. Delay in coating may affect adhesion

APPLICATION

Coats: 2-3 medium to medium wet coats

Flash Time: 10-15 minutes

Dry Time: 25-30 minutes

- **Dry times and flash times are approximate and depend on film build, temperature, humidity and air flow.**

Invert can and spray after each use to avoid clogging of tip.

Check local VOC regulations to ensure compliance in your area.

Disclaimer: This information is intended as guidance only and should not be construed as a warranty. User is responsible for correct product selection for the task and environmental compliance.